



PROCESS

Manufacturing process



Process	Step	Time	Cost	Quality
1	Material handling	10 min	\$50	95%
2	Assembly	20 min	\$100	90%
3	Inspection	5 min	\$20	98%
4	Packing	10 min	\$30	92%
5	Shipping	15 min	\$40	96%
6	Delivery	10 min	\$30	94%
7	Customer service	10 min	\$20	97%
8	Feedback	5 min	\$10	99%
9	Analysis	10 min	\$20	96%
10	Improvement	15 min	\$30	98%
11	Implementation	10 min	\$20	95%
12	Monitoring	10 min	\$20	97%



EQUIPMENT

Manufacturing equipment

