PROCESS

Technological process

Process 1	Drawing Reading Mold Design Engineering
Process 2	Steel 100 Shaping, No Less than **720*** W/L 300m Dia.
Machine	CNC and OEM service, strictly for checking and samples
Parts Include	All plastics, product components, precision mold parts, LED lamps, electronic components
Mold Cavities	**1-4** Molds, **1-2** in one mold
Mold Material	**P20, 718, 2316, 2738, NAK80, S136, H13**
Secondary Steps	Polishing, Drilling, Milling, Tapping, Wire cutting, **EDM**, Grinding, Heat Treatment, Etc as client
Tolerance	**0.01mm**
Mold Life	**500,000 shots** for aluminum molds, **1,000,000 shots** for steel molds
Runner System	Hot runner, Cold runner, Hot & Cold runner, Stack mold
Delivery Time	**45-60 workdays** for a single mold, depending on the complexity of the mold
Payment	Deposit: **30%** T/T, Balance: Before Shipment

EQUIPMENT

Technological process

QUALITY CONTROL

TECHNOLOGY

DETAIL

COMMUNICATION

Good communication with customer

PACKING

(FOR EXPORTATION)