



**PROCESS**



1	Raw material inspection	100%
2	Material receiving	100%
3	Material storage	100%
4	Material issuing	100%
5	Material usage	100%
6	Material waste	100%
7	Material return	100%
8	Material disposal	100%
9	Material recycling	100%
10	Material reuse	100%
11	Material storage	100%
12	Material issuing	100%

**EQUIPMENT**



**MANUFACTURING**



**COMMUNICATION**



**PACKING**

