PROCESS
Technological process

Material Receipt	Raw materials inspection, QC, Material Warehousing
Design	Design Development, Instructions issue, **ECP, ECN, TECH Instructions**
Die-cutting	Knife on EVA cutting, embedded rivet tubulars on templates
Rule Bending	Equipment, automatic ergonomic, manual embedded etc. EVA layers, aluminum bar Equipment, and Tool Kits, alle Arbeitsmittel an ergonomischen Arbeitsplatz
Color Printing	Ink, Screen, QC of ink adhesion
Stitching	Stitching Machine, Manual Stitching, Stitching Machine, Manual Stitching
Pre-molding	Molding, Edge and upper reinforcement, Mold temperature, Heat, Air pressure, Compound rubber and reinforcement
Lasting	Glue, Glue, **EPU**, Glue, Sponge, Material, Electric Control, Air pressure/Glue
Fitting	Fitting, Fitting, Fitting, Fitting, Fitting, Fitting, Fitting, Fitting, Fitting
Packing	Packing, Packing, Packing, Packing, Packing, Packing, Packing, Packing, Packing

EQUIPMENT
Technological process

QUALITY CONTROL

TECHNIC DESIGN

AUDIT

COMMUNICATION
Communication with customer

PACKING
pmhsmpvbsmpmg