PROCESS

Technological process

Material Standard	Carbon steel, Alloy steel, Stainless steel
Forging Range	Up to 30 tons/piece, for example from **1/2", 5/8, 3/4in) barbs/nodes**
Rough Machining	CNC and OEM service, withdrawal mechanism on mandrels
Finish Machine	Drilling, machining, chamfering, crossed knurling, 120 degree, external hexagonal head, Torx Plus, slot, threaded rod or customized product
Heat Treating	Low Temp. 180 or as Required
Surface Treatment	Polishing, Sandblasting, Passivation, Electroplating, Zinc Plating
Non-standard Size	Diameter: 3-120 mm Length: Depending on the drawing or sample, small, big, customized
Tolerance	**±0.01mm, ±0.02mm, ±0.05mm** or as per drawings, meet the customer's requirements
Inspection	**100%** Before, **100%** During, **100%** Before Shipment, Reserve Client right examine/Retest
Packing	Export standard packing, or as per customer's requirements
Delivery	Usually **30-60 days** after receiving the T/T 30% or L/C payment **(generally subject to the actual quantity, specific delivery time negotiable)**
Processing	**Die Forging, Warm/Hot, Cold Forging, Wire Forming, Bolt**

EQUIPMENT

Technological process

QUALITY CONTROL

TECHNOLOGY

HISTORY

COMMUNICATION

Good communication with customer

PACKING

professional packing