



### PROCESS



Process	Equipment	Material	Energy	Environment
1. Design	Computer	Software	Electricity	Temperature
2. Material	Machine	Raw material	Heat	Humidity
3. Assembly	Assembly line	Components	Light	Pressure
4. Quality	Inspector	Tools	Sound	Vibration
5. Packaging	Packaging machine	Boxes	Air	Time

### EQUIPMENT



### ENERGY



### ENVIRONMENT



### QUALITY



### LOGISTICS



### COMMUNICATION



### PACKING

