

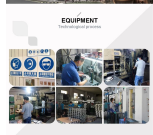


**PROCESS**



NO	DESCRIPTION	UNIT

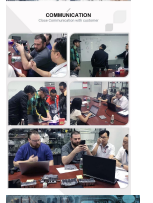
**EQUIPMENT**



**LABOR**



**COMMUNICATION**



**PACKING**

